

The background of the slide is a blurred photograph of construction workers. In the foreground, a worker is seen from the back, wearing a bright yellow safety vest with reflective orange and blue stripes and a yellow hard hat. To the right, another worker in a blue shirt and orange safety vest is visible. The background shows a construction site with various materials and structures.

# Safety Recognition Programs

## Designing and Implementing Effective Strategies for Promoting Workplace Safety Awareness

November 2025

Organizations with effective safety programs report a 20.4% increase in productivity, attributed to fewer disruptions from injuries and higher employee morale

*From Rewards and Recognition Network – The Power of Safety Rewards*

Programs that reward proactive behaviors (e.g., reporting near-misses) foster a stronger safety culture and increase hazard reporting, which is a leading indicator of safety engagement

*From CA Short Company – Measuring Safety Incentive Effectiveness*

Behavior-based recognition programs are more effective than rate-based ones, as they avoid discouraging injury reporting and instead promote active participation in safety practices.

*From SAIF Corporation*

Manufacturing plants with comprehensive safety incentive programs had total recordable injury rates more than five times lower than those with minimal incentives.

*From National Safety Council*

# Alcoa's Safety Transformation

Alcoa, a global aluminum manufacturer, underwent a dramatic cultural shift under CEO Paul O'Neill, who made workplace safety the company's top priority. His philosophy was simple: "If you want to improve safety, you have to improve everything."

As a result of this initiative, Alcoa saw:

- A dramatic reduction in workplace injuries
- A boost in employee morale and engagement
- A significant increase in productivity
- A rise in profitability, as safety improvements led to better operational efficiency

# How the Safety Incentive & Recognition Program Worked

## Zero Injury Goal

- O'Neill set a companywide target of zero workplace injuries, making safety a nonnegotiable value.
- This goal was used as a rallying point across all departments.

## Safety Committees

- Cross-functional teams were formed to identify hazards, develop protocols, and promote safety awareness.
- These committees included frontline workers, not just management.

## Training and Education

- Alcoa invested heavily in comprehensive safety training for all employees.
- Training was tailored to specific roles and included hazard recognition and emergency response.

## Safety Incentives

- Employees and teams were rewarded for achieving safety milestones and demonstrating proactive safety behaviors.
- Incentives included public recognition, bonuses, and team awards.

## Open Communication Channels

- Employees were encouraged to report safety concerns and near-misses without fear of retaliation.
- O'Neill even gave out his personal phone number so workers could bypass management if safety issues were ignored.

# How the Safety Incentive & Recognition Program Worked

## Performance Metrics Integration

- Safety performance was tied directly to managerial KPIs, making leaders accountable for safety outcomes.
- This ensured safety was embedded in operational decision making.

## Regular Audits and Inspections

- Frequent safety audits were conducted to identify risks and ensure compliance.
- These audits also evaluated leadership engagement and safety culture maturity.

## Immediate Accountability

- In one case, a senior executive who failed to report a carbon monoxide leak was immediately terminated, reinforcing the seriousness of safety compliance.



# AGENDA

November 2025

- Available safety recognition programs
- Creating Effective Programs
- Implementing and Sustaining a Safety Program
- Monitoring Success & Communicating Results
- Learning together
  - Q&A

# We will focus on Best Practices....

...with a hint of compliance. Why?

- The goal of an employee safety effort is to prevent injuries and increase the involvement of staff in your safety efforts.
- Regulatory standards are *minimum* requirements. Best in class employers go above and beyond.
- Remember that every workplace is different. Find the risk potential and address it proactively.

From: OSHA







# Introduction

## Purpose of Safety Programs

Safety recognition programs promote and reinforce safe workplace behaviors to cultivate a positive safety culture.

## Role of Positive Reinforcement

Positive reinforcement motivates employees, increases engagement, and reduces workplace incidents effectively.

## Integration into Daily Operations

Integrating safety recognition in daily operations fosters an environment that prioritizes safety and values employee efforts.



# Business Case for Safety Recognition

## Improved Safety Results

Safety recognition programs lead to reduced incident rates and fewer lost time injuries, enhancing workplace safety.

## Financial Benefits

Organizations save costs through fewer claims, lower insurance premiums, and decreased operational downtime.

## Employee Morale and Retention

Recognizing safety efforts boosts employee morale and retention by making workers feel valued and appreciated.

## Return on Investment

Demonstrating ROI with industry data and case studies supports the business case for safety recognition programs.

# Types of Safety Recognition Programs

## Behavior Based Recognition

- Rewards employees for consistently demonstrating safe work practices.

## Near Miss Reporting Awards

- Recognizes staff who report incidents that could have caused harm.

## Safety Milestone Celebrations

- Celebrates teams reaching injury free days or months.

## Peer to Peer Recognition

- Employees nominate coworkers for outstanding safety contributions.

## Safety Suggestion Programs

- Rewards practical ideas that improve safety processes or equipment.

## Spot Awards for Safety Acts

- Instant recognition for quick thinking or hazard prevention.

## Team Based Safety Challenges

- Groups compete to meet safety goals and win incentives.

## Leadership Safety Awards

- Honors managers who foster strong safety culture and accountability.

# Types of Safety Recognition Programs



## Training Completion Recognition

- Acknowledges employees who finish advanced safety training modules.

## Safety Innovation Awards

- Recognizes creative solutions that reduce risk or improve safety.

## PPE Compliance Recognition

- Rewards consistent and correct use of personal protective equipment.

## Safety Ambassador Programs

- Selects and celebrates employees who champion safety across teams.



# Creating Effective Programs



# Program Design Principles

## Alignment with Safety Goals

The program must align with organizational safety goals to ensure it remains relevant and impactful.

## Fairness and Transparency

Recognition criteria should be clear and consistently applied to avoid favoritism and build trust.

## Inclusivity in Recognition

Programs should recognize contributions from all roles, including individual and team achievements.

## Building Trust and Participation

Embedding these principles encourages trust and widespread participation in the recognition program.

# Types of Recognition

## Formal Recognition

Includes structured awards like certificates, safety banquets, and annual honors to celebrate safety achievements.

## Informal Recognition

Involves spontaneous praise, shoutouts, and peertopeer acknowledgments to encourage positive behaviors.

## Tangible and Intangible Rewards

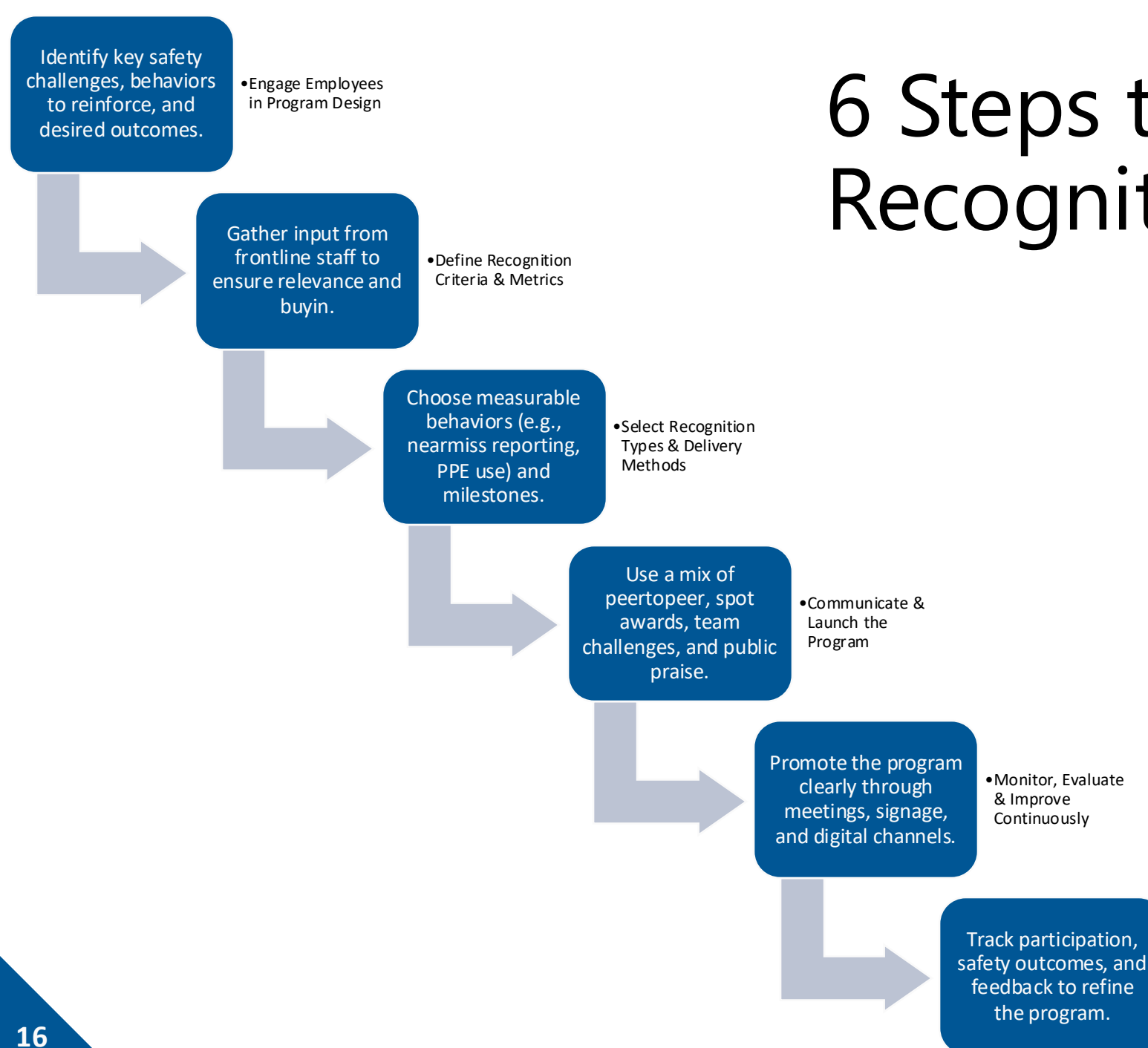
Rewards can be physical gifts or public acknowledgment that increase employee visibility and motivation.

## PeertoPeer Recognition

Effective in fostering collaboration and reinforcing a positive safety culture among employees.



# 6 Steps to Creating Safety Recognition Programs



1. Assess Organizational Needs & Safety Goals
2. Engage Employees in Program Design
3. Define Recognition Criteria & Metrics
4. Select Recognition Types & Delivery Methods
5. Communicate & Launch the Program
6. Monitor, Evaluate & Improve Continuously



# Implementing and Sustaining a Program



# Elements of Effective Implementation



Get Safety Committee engaged



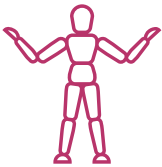
Listen Intently



Get Executive Buy In and Commitment



Align feedback with desired behaviors



As Employees what they would like for motivation and incentives



Don't weaken recognition by over recognized minor accomplishments



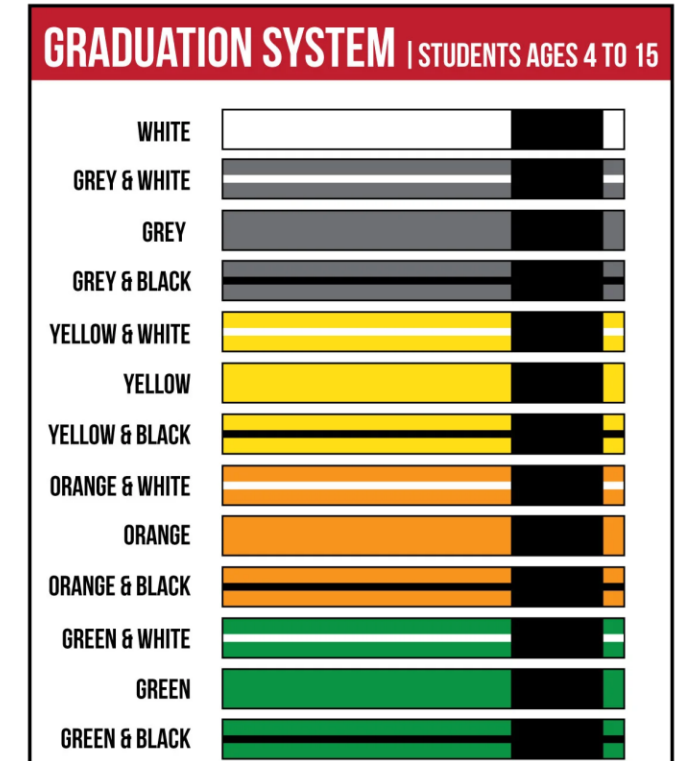
Create Safe Environment



Use Lots of Positive Reinforcement

# Maintaining a Safety Recognition Program

- Clear Criteria and Consistency
  - Define measurable safety behaviors and outcomes.
  - Apply recognition standards fairly across all teams.
- Regular Recognition Intervals
  - Monthly or quarterly awards keep momentum.
  - Celebrate both individual and team achievements.
- Visibility and Communication
  - Share success stories in newsletters, meetings, and dashboards.
  - Use platforms like AWARDCO or internal tools to highlight winners.
- Leadership Engagement
  - Managers must actively participate in recognizing staff.
  - Encourage peer-to-peer recognition to build culture.
- Feedback Loop
  - Solicit input from employees on what motivates them.
  - Adjust program elements based on feedback and results.



# Common Pitfalls to Safety Recognition

- Lack of Clear Criteria – If recognition standards are vague or inconsistent, employees may feel the program is unfair or arbitrary.
- Overemphasis on Rewards – Focusing too much on prizes rather than genuine safety improvement can lead to superficial compliance.
- Ignoring Near Misses – Programs that only reward zero incident records may discourage reporting of near misses or minor incidents.
- Failure to Involve Staff – Not engaging frontline workers in designing or evaluating the program can reduce buyin and relevance.
- One-Size-Fits-All Approach – Uniform programs may not address the unique risks or culture of different departments or roles.
- Infrequent Recognition – Sporadic or delayed recognition can weaken motivation and reduce the program's impact.
- Neglecting Communication – Poor promotion or unclear messaging can lead to low participation and misunderstanding of goals.
- No Integration with Broader Safety Strategy – If the program operates in isolation, it may not reinforce or align with overall safety initiatives.

# Monitoring Success and Communicating Results





# Is it working?

## Track Key Metrics

- Reduction in incident rates and near misses
- Increase in safety audit scores
- Participation rates in recognition activities

## Monitor Engagement

- Number of nominations submitted
- Frequency of peer-to-peer recognition
- Feedback from employee surveys

## Evaluate Impact

- Correlation between recognition and retention
- Improvement in safety culture scores
- Manager observations and coaching outcomes

## Review Program Consistency

- Are recognition events happening regularly?
- Are criteria being applied fairly and transparently

# Sharing Successes to Build Culture

## Use Multiple Channels

- Email newsletters, team huddles, dashboards
- AWARDCO or internal platforms for visibility

## Highlight Stories, Not Just Stats

- Share real examples of safety wins
- Include quotes or photos when possible

## Celebrate Publicly

- Recognize individuals and teams in meetings
- Include recognition in companywide updates

## Reinforce the Why

- Link recognition to company values and safety goals
- Show how recognition drives performance and morale

## Encourage Feedback

- Ask for input on what's working and what could improve
- Use feedback to evolve the program





# AGENDA

## Overview

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# Questions?

Please email additional questions to [losscontrol@bhhc.com](mailto:losscontrol@bhhc.com)