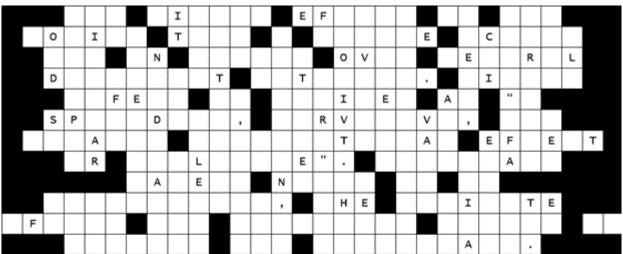
## The Ripple Effect of Safety Fallen Phrases





```
E U U T T S T T T B E L F A C N T B E N T B E D N A E F E D T E N W R E S R E E P E C B E
```

**Answer**: The ripple effect is the notion that a single action has an effect over several different entities. Ripple effect is defined as "a spreading, pervasive, and usually unintentional effect or influence". Workplace safety needs to be intentional; the ultimate effect and influence should be planned and deliberate.