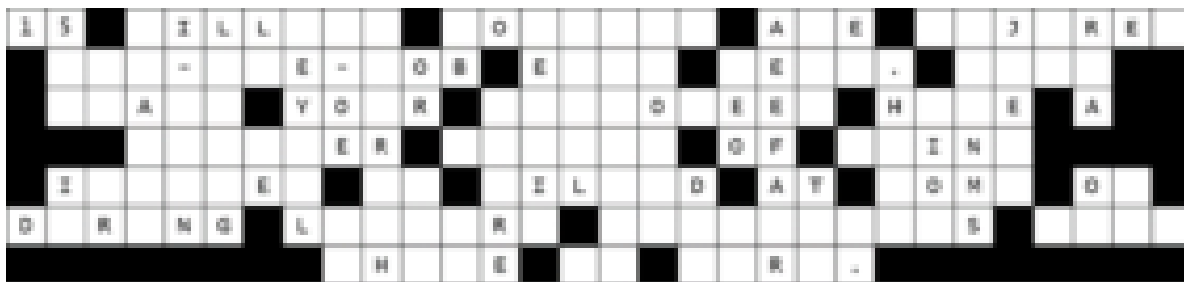


Off-the-Job – Fallen Phrases



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 C
 F I N A
 E E N C H A C H Y B
 H N H A T D W O R K K L E T O R T E I V E I
 U E N R A I E U S U H A A T R W I K R H A T H U H R D
 O F J U S T O J I L E E P E E S Y V I B I E N G T S A N

Answers

15 million workers are injured off-the-job each year. This means your employees have a greater chance of being injured or killed at home or during leisure activities than while at work.