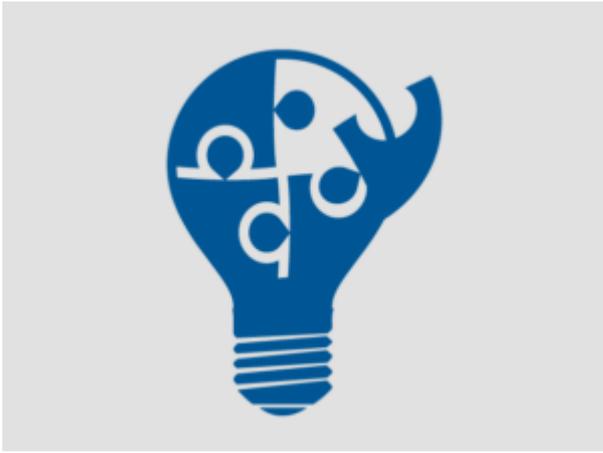


# Falls – Safety Puzzle



Slips, trips and falls are a leading cause of workplace injuries and fatalities. Think about these hazards as you figure out the crossword clues.